

# TEMPERATURE CONTROL SYSTEMS

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## Temperature Control Systems

PCS Company offers Hot Runner Temperature Control Systems in a Modular and PC based design. The modular temperature control products incorporate many user-friendly features. These controllers are compatible with all industry standard G Series® temperature control modules and mainframe systems and are proudly made in the U.S.A. The PC based temperature controller system is an advanced and affordable Hot Runner Temperature Controller designed for ease of use, reliability and precise temperature control.



## Product Family Comparison



FEATURES	SYSTEM		
	ONYX	TEMPERATURE CONTROLLERS	VISIONS 3000
Touch Screen / HMI	✓		✓
Max amount of zones	72	48	256
Inventory Availability	✓	✓	
Memory Management	✓		✓
Thermocouple Slaving / Link	✓		✓
Automatic Soft Start / Auto Tuning	✓	✓	
Self-Diagnostics	✓		✓
Selectable Alarm Modes	✓		✓
USB Port for Data Exchange	✓		✓
Boost / Standby Capability	✓	Boost Only	✓
Communication Port	✓		✓
Editable Zone Names	✓		✓
Diagnostic & Alarm Records / History	✓		✓
Synchronous Heating & Cooling	✓		
Ability to Upgrade Software	✓		✓
Warranty	✓	✓	✓

## Onyx System Features



TC2400

- Compact, robust cabinet design
- HMI - 7" Adjustable touchscreen display,
- Auto tuning and soft start
- Programmable Boost
- Programmable Stand-by mode
- Synchronous Heating and Cooling
- Caster wheels included
- Supplied with 10' input power cable, wired 240v 3 phase in cabinet
- Editable zone names
- Memory management for multiple molds
- USB port for import and export of data and software updates
- Communication alarm board accepts external alarm from 24v DC signal for optional standby & shut down controls
- Multilingual options to include Spanish
- Warranty- 2 year; Human Machine Interface (HMI-screen) 1 year

CATALOG NO.	ZONES	DIMENSIONS	WEIGHT	SHIPPING WEIGHT	REPLACEMENT HMI SCREEN
TC1200	12	13" x 15" x 16.5"	48 lbs.	66 lbs.	HMI51 (7" HMI)
TC2400	24	13" x 15" x 22.5"	65 lbs.	85 lbs.	
TC3600	36	13" x 15" x 28.6"	90 lbs.	156 lbs.	
TC4800	48	13" x 20.4" x 40.5"	167 lbs.	234 lbs.	HMI52 (10.4" HMI)
TC6000	60	13" x 20.4" x 46.6"	194 lbs.	264 lbs.	
TC7200	72	13" x 20.4" x 52.7"	220 lbs.	298 lbs.	



TCFS-15

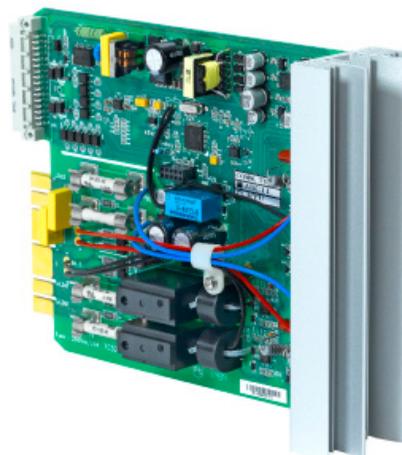
## Onyx Floor Stand Options

CATALOG NO.	OPTIONAL ITEM	TRANSFORMER KIT
TCFS	Onyx Floor Stand	Not Included
TCFS-09	Onyx Floor Stand - 9KVA Transformer Kit	TK91AG
TCFS-15	Onyx Floor Stand - 15KVA Transformer Kit	TK151AG
TCFS-30	Onyx Floor Stand - 30KVA Transformer Kit	TK301AG

## Onyx Controller Specifications

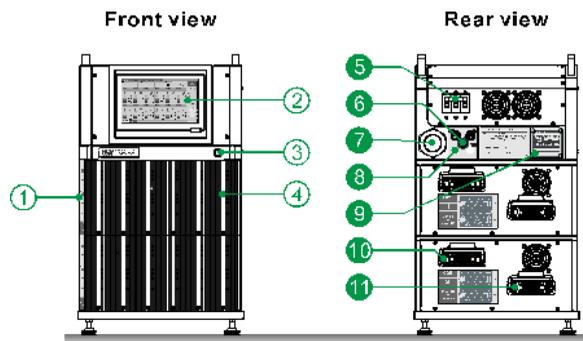
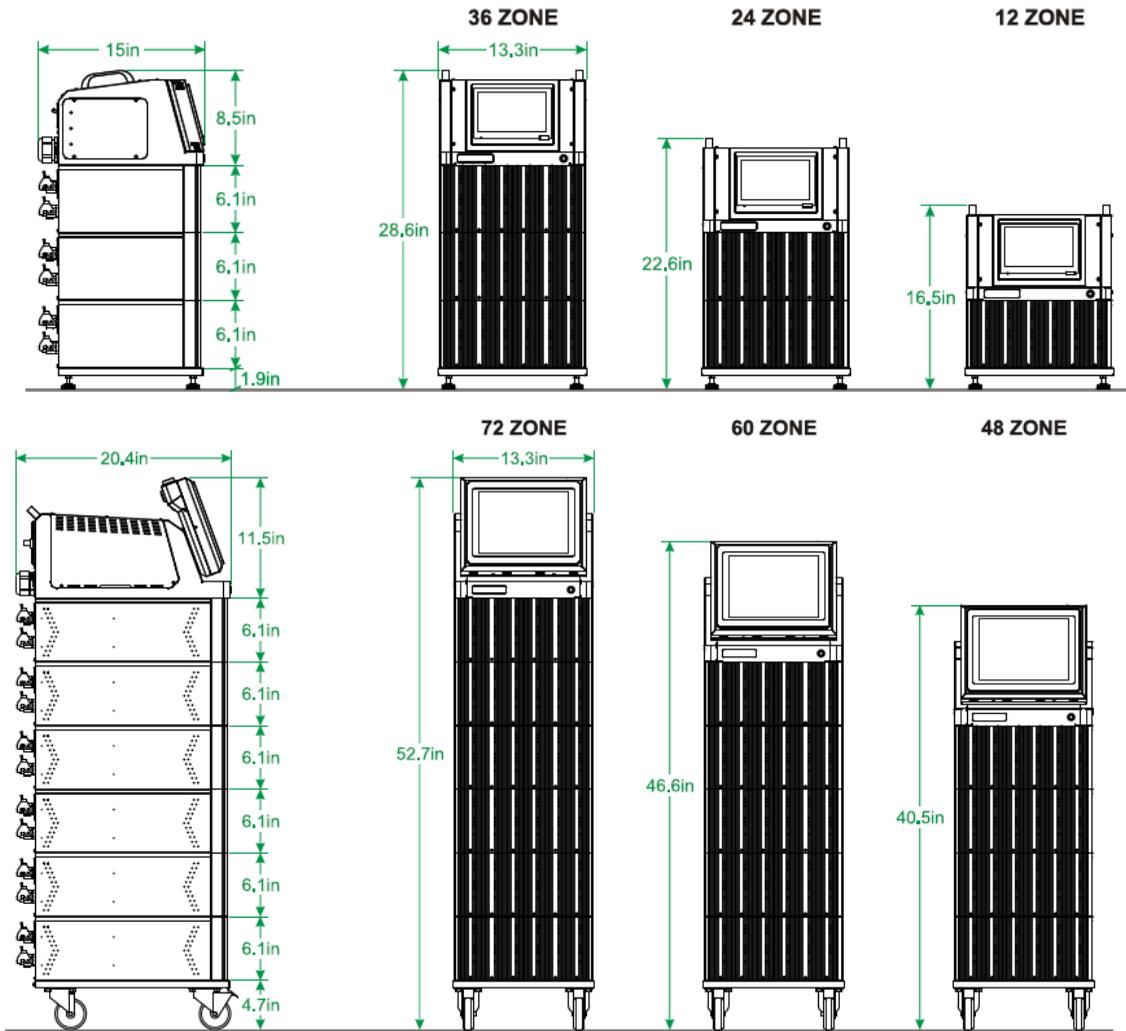


TC1200



SPECIFICATIONS	
User Interface	Full-color LCD HMI touch screen display
Display Size (Inches)	Adjustable 7" TFT SVGA LCD
Temperature Control Accuracy	±0.25%FS
Calibration Accuracy	±0.25%FS
Control Algorithm	Adaptive PID with auto temperature tuning
Temperature Scale	°F or °C Software Selectable
Thermocouple	Type J/K Software selectable
Operating Temperature Range	32-999°F / 0-600°C
Output Voltage	3450W, 230Vac/15A (per zone)
Supply Voltage	Default 240V /three phase with optional wiring
Frequency	50/60Hz
Ambient Temperature Range	14-122°F / -10-50°C
Operating Humidity	0-80%RH non-condensing
Anomaly Detection	T/C, Heater, Triac, Fuses
Power Control	Triangulated control technology - Power optimization
Communication Mode	USB port for import/export, job saves, and software updates, RS-485 (Standard MODBUS, Isolated)
Alarm Output & Anomaly Detection	Thermocouple: Short / Break / Reverse Heater: Short / Break / Overload TRIAC: Short, Fuse Open Circuit
LED Indicators	Output, Alarm, Fuse Break, Communication, OVS
Security	Yes, three management lockout levels
Soft-Start with Auto-Tune	Yes
Synchronous heating and cooling	Yes, software selectable
Multi language Support	Yes, English and Chinese
Warranty	2 year; Human machine interface (HMI-screen) 1 year

# Onyx Product Diagnostics & Dimensions



- ① Zone marking
- ② HMI
- ③ Power indicator
- ④ Temperature control module
- ⑤ Main power switch / NFB
- ⑥ Over-voltage / phase-lose source indicator (OVS)
- ⑦ Power cable
- ⑧ Communications port
- ⑨ Machine name plate
- ⑩ Multi-pole connector 1
- ⑪ Multi-pole connector 2

CATALOG NO.	REPLACEMENT ITEM
TC52-MDL	Onyx Controller Board (2 Zone)
TC52-BUS	BUS Board
TC52-ALM	Alarm Board
TC52-OVP	Over Voltage Protection Board

## Onyx Mold Power & Thermocouple Cables

Mold power cables are used to connect the mainframe to the power input connector on the mold. Available in lengths of 10, 15 & 20 feet. The VC-12PC mold power cable also serves as a universal cable for connecting any 15 Amp mainframe to any 15 Amp mold power input connector. The maximum number of zones will be determined by the connector in the mold.

**Special Power and Thermocouple Cables Available Upon Request.**



### Mold Power Cables

CATALOG NO.	NUMBER OF ZONES (MAX.)	FROM 15 amp MAINFRAMES(s)	TO MOLD END	LENGTH
VC-5PC10	5	5, 8, 12 zone	VC-5MPC	10 ft.
VC-8PC10	8	8, 12 zone	VC-8MPC	10 ft.
VC-12PC10	12	12 zone	VC-12MPC	10 ft.
VC-5PC	5	5, 8, 12 zone	VC-5MPC	15 ft.
VC-8PC	8	8, 12 zone	VC-8MPC	15 ft.
VC-12PC	12	12 zone	VC-12MPC	15 ft.
VC-5PC20	5	5, 8, 12 zone	VC-5MPC	20 ft.
VC-8PC20	8	8, 12 zone	VC-8MPC	20 ft.
VC-12PC20	12	12 zone	VC-12MPC	20 ft.

Thermocouple Cables are used to connect the mainframe to the thermocouple connector on the mold.



### Thermocouple Cables

CATALOG NO.	NUMBER OF ZONES (MAX.)	FROM 15 amp MAINFRAMES(s)	TO MOLD END	LENGTH
VC-5TC10	5	5, 8, 12 zone	VC-5MTC	10 ft
VC-8TC10	8	8, 12 zone	VC-8MTC	10 ft
VC-12TC10	12	12 zone	VC-12MTC	10 ft
VC-5TC	5	5, 8, 12 zone	VC-5MTC	15 ft.
VC-8TC	8	8, 12 zone	VC-8MTC	15 ft.
VC-12TC	12	12 zone	VC-12MTC	15 ft.
VC-5TC20	5	5, 8, 12 zone	VC-5MTC	20 ft.
VC-8TC20	8	8, 12 zone	VC-8MTC	20 ft.
VC-12TC20	12	12 zone	VC-12MTC	20 ft.

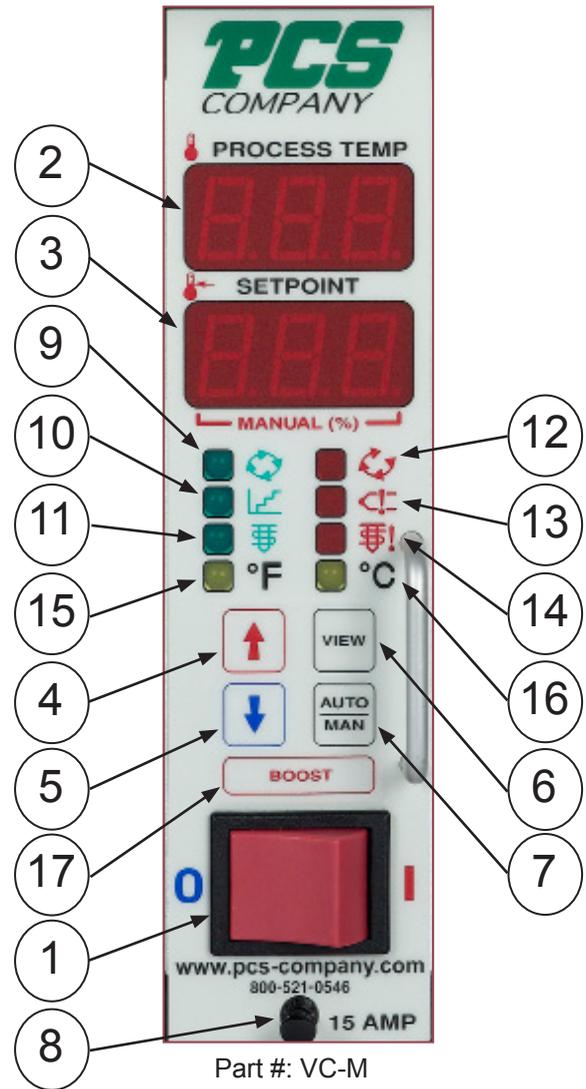
## VC-M 15 Amp Module

### CONTROLS

1. Power Switch(ON/OFF)
2. Process Temperature Display  
Also Displays/Diagnostics/Fault mnemonics
- 3a. Setpoint Temperature Display (Shown at Right)  
In Automatic (Closed Loop) Control Mode
- 3b. Load Power (%) Output Display  
In manual (Open Loop) Control Mode
- 3c. Amps(Load Current) Display  
in Amps Monitor/Display Mode
4. Increment Key  
Increment Setpoint in Automatic Mode  
Increment Power Output in Manual Mode
5. Decrement Key  
Decrement Setpoint in Automatic Mode  
Decrement Power Output in Manual Mode
6. View Key  
In automatic Mode Displays % Power or Amps  
In Manual Mode Displays Amps
7. Automatic/Manual Control Mode Select Key
8. Plastic Retention/ Locking Device

### INDICATORS

9. Automatic (Closed Loop) Control Mode Indicator
10. Start-Up Power Ramp Indicator
11. Load Power Indicator
12. Manual (Open Loop) Control Mode Indicator
13. Thermocouple Fault Indicator
14. Output (Power) Fault Indicator
15. Fahrenheit Temperature Scale Indicator
16. Celsius Temperature Scale Indicator
17. User Executed Boost Power Output Mode:  
+25% to Current % Power - OR- 100% Power  
User Selected via PC Board DIP Switch



Part #: VC-M  
Operates on 208v & 240v

### Diagnostics

- Over Temperature Indication (+30°F/+17°C) LED Display with Accessory Alarm Output
- Under Temperature Indication (-30°F/-17°C) LED Display with Accessory Alarm Output
- Open T/C Indication..... LED Display with Accessory Alarm Output
- Reverse T/C Indications..... LED Display with Accessory Alarm Output

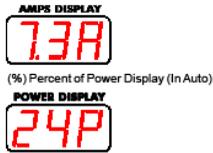
### Diagnostics

- Shorted T/C Indication..... LED Display with Accessory Alarm Output
- Shorted Output Indication..... LED Display with Accessory Alarm Output
- Open Output Indication..... LED Display with Accessory Alarm Output
- Ground Fault Indication..... LED Display with Accessory Alarm Output

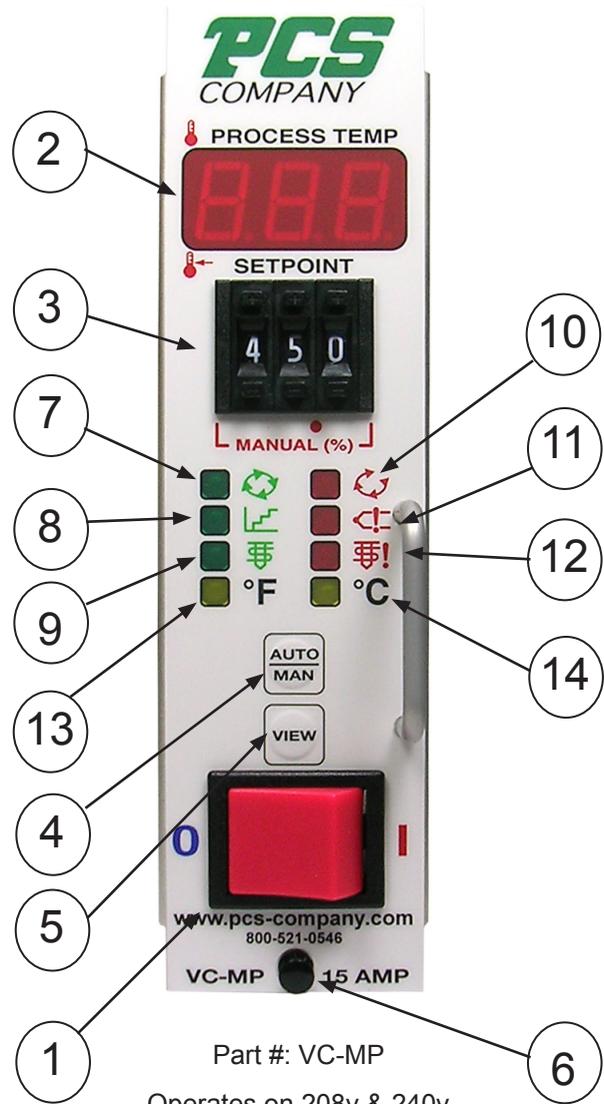
# VC-MP 15 Amp Module

## CONTROLS

1. Power Switch-both sides of the AC line, fuse protected
2. Digital Display:  
Process Temperature Display (Default)  
Diagnostics (Fault Codes)  
Load Current (Amps) Display



3. Setpoint Temperature / % Power Bush Button Input
4. Automatic / Manual Control Mode Select
5. View Control (Display Process Temperature, Amps or % Power)
6. Plastic Retention / Locking Device
7. Automatic (Closed Loop) Control Mode Indication
8. Start-Up Power Ramp Indication(Wet heater bake-out)
9. Load Power Indication
10. Manual (Open Loop) Control Mode Indication
11. Thermocouple Fault Indication (Also LED code below)
12. Output Fault Indication (Also LED code below)
13. Fahrenheit Temperature Mode Indication
14. Celsius Temperature Mode Indication



Part #: VC-MP  
Operates on 208v & 240v

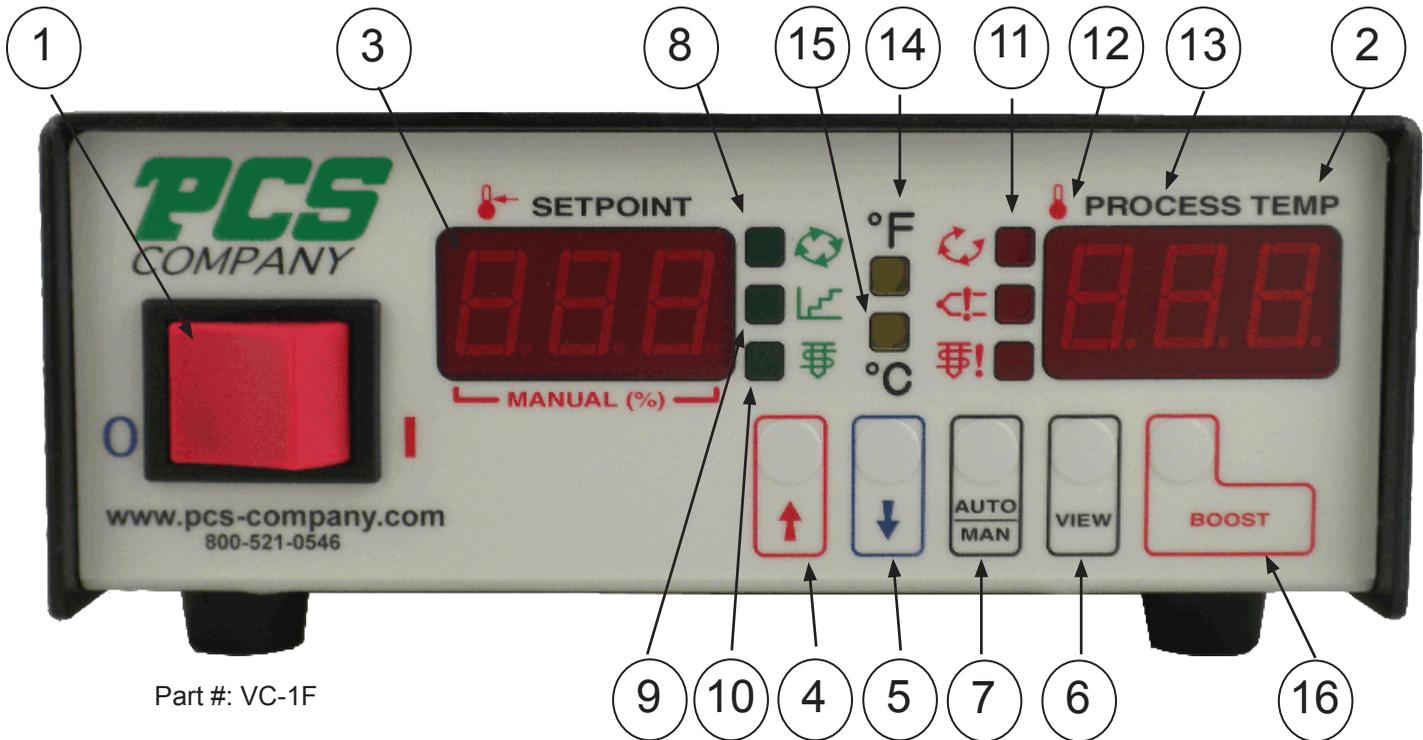
### LED DIAGNOSTIC CODES

<b>Sho</b>	SHORTED THERMOCOUPLE
<b>bRE</b>	REVERSED THERMOCOUPLE
<b>aPE</b>	OPEN THERMOCOUPLE
<b>aPO</b>	OPEN OUTPUT (LOAD OR TRIAC)
<b>ShO</b>	SHORTED OUTPUT (LOAD OR TRIAC)
<b>HI</b>	HIGH TEMP ALARM: 30°F/17°C ABOVE SETPOINT
<b>LO</b>	LOW TEMP ALARM: 30°F/17°C BELOW SETPOINT
<b>FAL</b>	GROUND FAULT (LOAD LEAKAGE TO GROUND)
<b>HLd</b>	T/C BREAK - AUTO TRANSFER TO MANUAL MODE
<b>bSt</b>	USER EXECUTED BOOST POWER OUTPUT



Turn To The Industry Experts

# Single Zone Temperature Controller



Part #: VC-1F

## CONTROLS AND INDICATORS

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>1. Power Switch Both sides of the AC line fuse protected</li> <li>2. Process Temperature Display (Also Displays Diagnostics)</li> <li>3. Setpoint Temperature Display (Auto)<br/>(%) Percent of Power Display (Manual)<br/>Load Current (Amps) Display</li> <li>4. Increment Control (Setpoint and % Power)</li> <li>5. Decrement Key (Setpoint and % Power)</li> <li>6. View Control (Display Setpoint, % Power or Amps)</li> <li>7. Automatic / Manual Control Mode Select</li> <li>8. Automatic (Closed Loop) Control Mode Indication</li> </ul> | <ul style="list-style-type: none"> <li>9. Start-Up Power Ramp Indication(Wet heater bake-out)</li> <li>10. Load Power Indication</li> <li>11. Manual (Open Loop) Control Mode Indication</li> <li>12. Thermocouple Fault Indication (Also LED code below)</li> <li>13. Output Fault Indication (Also LED code below)</li> <li>14. Fahrenheit Temperature Mode Indication</li> <li>15. Celsius Temperature Mode Indication</li> <li>16. User Executed Boost Power Output Mode:<br/>+25% to Current Power-OR-100% Power<br/>User Selected via PC Board DIP Switch</li> </ul> |
|--|--|

## Diagnostics

- Over Temperature Indication (+30°F/+17°C) HI  
LED Display with Accessory Alarm Output
- Under Temperature Indication (-30°F/-17°C) LO  
LED Display with Accessory Alarm Output
- Open T/C Indication..... oPE   
LED Display with Accessory Alarm Output
- Reverse T/C Indications..... bAC   
LED Display with Accessory Alarm Output

## Diagnostics

- Shorted T/C Indication..... Sho   
LED Display with Accessory Alarm Output
- Shorted Output Indication..... ShO   
LED Display with Accessory Alarm Output
- Open Output Indication..... oPO   
LED Display with Accessory Alarm Output
- Ground Fault Indication..... FAL   
LED Display with Accessory Alarm Output

## Modular Temperature Controller Guide



VC-1F  
VC-1F-1



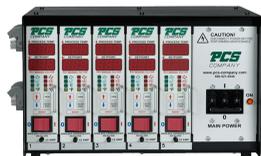
VC-1ZF  
Mainframe  
(module  
not included)



VC-2F  
Mainframe  
(modules  
not included)

This guide will assist in the selection of the correct mainframes and accessories for your next application. 1-48 zones available.

ZONE(S)	MAIN FRAME	VOLTS	COMBINATION THERMOCOUPLE CABLE	QTY REQUIRED	COMBINATION THERMOCOUPLE POWER CONNECTOR	QTY REQUIRED	MODULE	QTY REQUIRED
1	VC-1F	240v	VC-MPTC-15	1	CKPTIC-1	1	N/A	N/A
1	VC-1F-1*	120v	VC-MPTC-15	1	CKPTIC-1	1	N/A	N/A
1	VC-1ZF	240v	VC-MPTC-15	1	CKPTIC-1	1	VC-M / VC-MP	1
2	VC-2F	240v	VC-MPTC-15	2	CKPTIC-1	2	VC-M	2



VC-5F  
Mainframe  
(modules not included)

ZONES	MAIN FRAME	MOLD POWER CABLE	QTY REQ.	THERMOCOUPLE CABLE	QTY REQ.	MOLD END PRE-WIRED TERMINAL MOUNTING BOXES	QTY REQ.	MODULE	QTY REQ.
5	VC-5F	VC-5PC	1	VC-5TC	1	VC-5TB-TS	1	VC-M / VC-MP	5
8	VC-8F	VC-8PC	1	VC-8TC	1	VC-8TB-TS	1	VC-M / VC-MP	8
12	VC-12F	VC-12PC	1	VC-12TC	1	VC-12TB-TS	1	VC-M / VC-MP	12



VC-12F  
Mainframe  
(modules not included)

ZONES	MAIN FRAME	MOLD POWER CABLE	QTY REQ.	THERMOCOUPLE CABLE	QTY REQ.	MOLD END PRE-WIRED TERMINAL MOUNTING BOXES	QTY REQ.	MODULE	QTY REQ.
16	VC-16F	VC-8PC	2	VC-8TC	2	VC-8TB-TS	2	VC-M / VC-MP	16
20*	VC-20F	VC-8PC VC-12PC	1 1	VC-8TC VC-12TC	1 1	VC-8TB-TS VC-12TB-TS	1 1	VC-M / VC-MP	20
24	VC-24F	VC-12PC	2	VC-12TC	2	VC-12TB-TS	2	VC-M / VC-MP	24
28*	VC-28F	VC-8PC VC-12PC	2 1	VC-8TC VC-12TC	2 1	VC-8TB-TS VC-12TB-TS	2 1	VC-M / VC-MP	28
32*	VC-32F	VC-8PC VC-12PC	1 2	VC-8TC VC-12TC	1 2	VC-8TB-TS VC-12TB-TS	1 2	VC-M / VC-MP	32
36	VC-36F	VC-12PC	3	VC-12TC	3	VC-12TB-TS	3	VC-M / VC-MP	36
40*	VC-40F	VC-8PC VC-12PC	2 2	VC-8TC VC-12TC	2 2	VC-8TB-TS VC-12TB-TS	2 2	VC-M / VC-MP	40
44*	VC-44F	VC-8PC VC-12PC	1 3	VC-8TC VC-12TC	1 3	VC-8TB-TS VC-12TB-TS	1 3	VC-M / VC-MP	44
48	VC-48F	VC-12PC	4	VC-12TC	4	VC-12TB-TS	4	VC-M / VC-MP	48

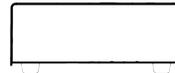
\*When ordering 20, 28, 32, 40 and 44 zone mainframes, please note the additional items and quantities required.

For power input wiring schematics see users manual.

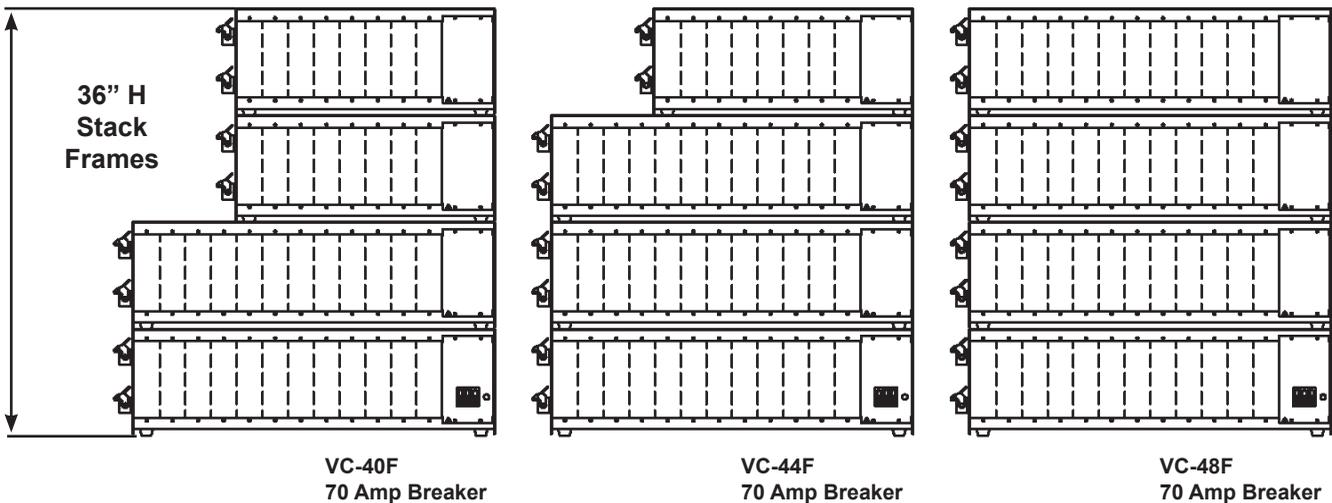
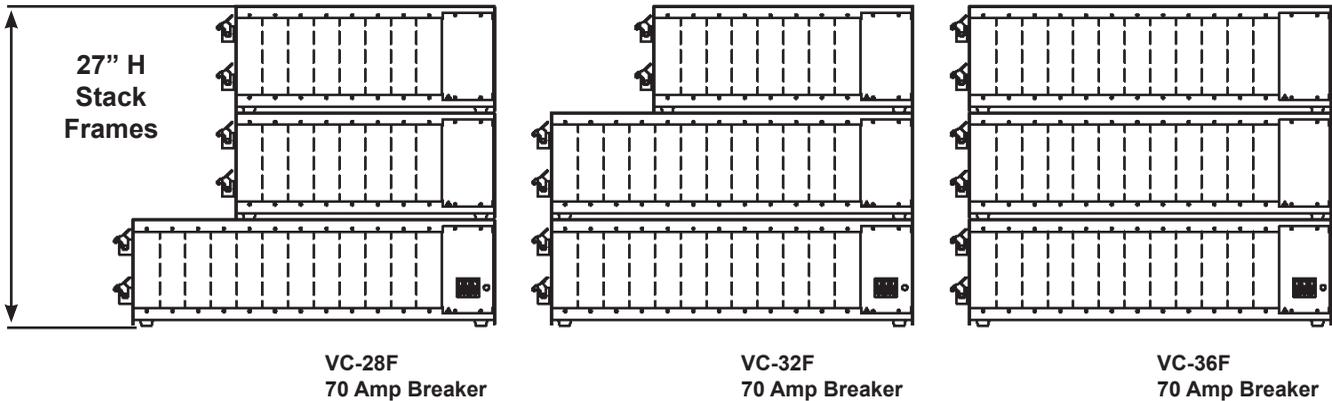
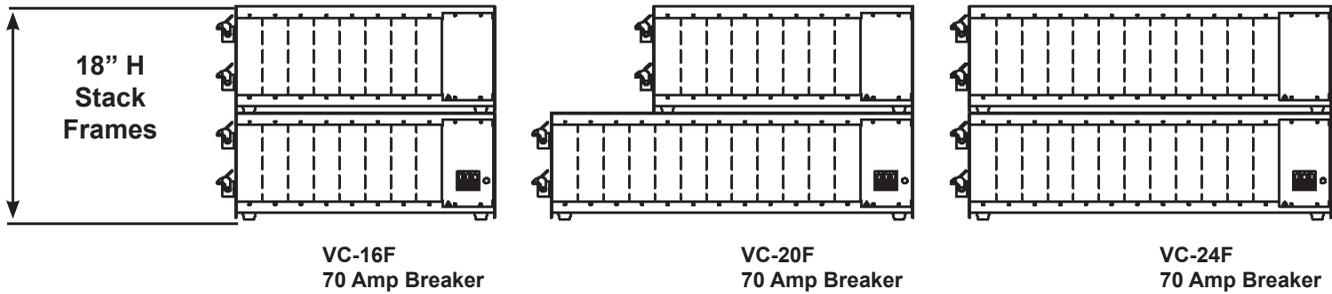
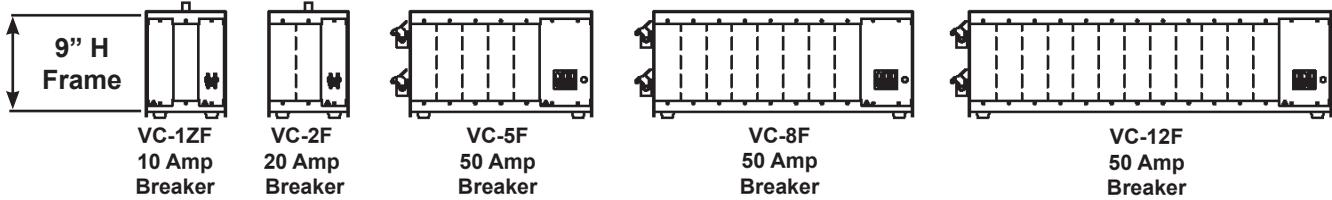
PCS Company offers affordable and fast repair services for your Modular Temperature Controllers.

# Modular Temperature Controller Mainframe System Configurations

The diagram below provides amperage and stack heights of modular controllers.



VC-1F & VC-1F-1(Horizontal)  
10 Amp Breaker

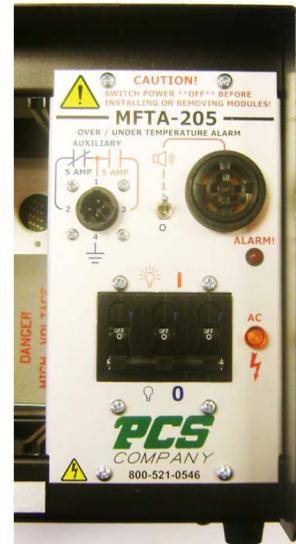


100 Amp breaker available upon request

## Mainframe Alarm Modules

The MFTA-205 Over / Under Temperature Alarm Accessory has been introduced to complete the PCS Company family of G-Series† style mainframe control systems. This control system was designed to provide affordable and compatible solutions for hot runner control requirements. The mainframes, when combined with the VC-M digital temperature control module, provide the user with a temperature control system that is user friendly, highly accurate and prepared to handle even the most difficult control applications. The MFTA completes the package by providing an audible alarm, as well as auxiliary contact closures, in the event that an uncontrolled event occurs.

- Does not require a mainframe zone slot - fits in standard mainframe breaker panel position.
- Powered from the mainframe power distribution buss. Isolation provided for power and alarm signals.
- Visual and Audible fault alarms
- Auxiliary dry-contact closure / open upon alarm that can be used to interface with press controls or other ancillary monitoring equipment.
- Compatible with many industry standard mold temperature control modules with alarm communications capability.
- Easy to retrofit into mainframes already in service. Step-by-step installation instructions are provided.
- \*\* Mainframe Communications Buss Is Required \*\*



CATALOG NO.	DESCRIPTION
MFTA-205	Over/Under Alarm Kit
CIK-5	5 Zone Communications Buss
CIK-8	8 Zone Communications Buss
CIK-12	12 Zone Communications Buss
CIK-16	16 Zone Communications Buss
CIK-24	24 Zone Communications Buss

## Mold Power & Thermocouple Cables

Mold power cables are used to connect the mainframe to the power input connector on the mold. Available in lengths of 10, 15 & 20 feet. The VC-12PC mold power cable also serves as a universal cable for connecting any 15 Amp mainframe to any 15 Amp mold power input connector. The maximum number of zones will be determined by the connector in the mold.



### Mold Power cables

CATALOG NO.	NUMBER OF ZONES (Max.)	FROM 15 amp MAINFRAME(S)	TO MOLD END	LENGTH
VC-5PC10	5	5, 8, 12 zone	VC-5MPC	10 ft.
VC-8PC10	8	8, 12 zone	VC-8MPC	10 ft.
VC-12PC10	12	12 zone	VC-12MPC	10 ft.
VC-5PC	5	5, 8, 12 zone	VC-5MPC	15 ft.
VC-8PC	8	8, 12 zone	VC-8MPC	15 ft.
VC-12PC	12	12 zone	VC-12MPC	15 ft.
VC-5PC20	5	5, 8, 12 zone	VC-5MPC	20 ft.
VC-8PC20	8	8, 12 zone	VC-8MPC	20 ft.
VC-12PC20	12	12 zone	VC-12MPC	20 ft.

Thermocouple cables are used to connect the mainframe to the thermocouple connector on the mold. Available in lengths of 15 feet.



### Thermocouple cables

CATALOG NO.	NUMBER OF ZONES (Max.)	FROM 15 amp MAINFRAME(S)	TO MOLD END	LENGTH
VC-5TC10	5	5, 8, 12 zone	VC-5MTC	10 ft.
VC-8TC10	8	8, 12 zone	VC-8MTC	10 ft.
VC-12TC10	12	12 zone	VC-12MTC	10 ft.
VC-5TC	5	5, 8, 12 zone	VC-5MTC	15 ft.
VC-8TC	8	8, 12 zone	VC-8MTC	15 ft.
VC-12TC	12	12 zone	VC-12MTC	15 ft.
VC-5TC20	5	5, 8, 12 zone	VC-5MTC	20 ft.
VC-8TC20	8	8, 12 zone	VC-8MTC	20 ft.
VC-12TC20	12	12 zone	VC-12MTC	20 ft.

### Power & Thermocouple combination cable 10 & 15 ft. lengths



CATALOG NO.	NUMBER OF ZONES (Max.)	FROM 10 amp MAINFRAME(S)	TO MOLD END
VC-MPTC-10	1	1, 2 zone	CKPTIC-1
VC-MPTC-15	1	1, 2 zone	CKPTIC-1

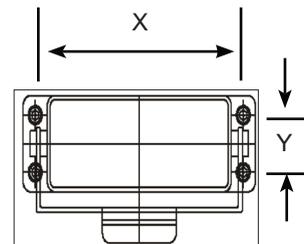
\*Custom lengths and connectors available upon request.

**Special Power and Thermocouple Cables Available Upon Request.**

## Mold Connectors

Mold Power and Thermocouple input connectors are mounted on the mold to accept the appropriate cable.

Mold Power Connectors are supplied with six inches of number 14 gauge wire leads and a ground wire.\*



VC-5MPC



VC-8MPC



VC-12MPC

### Mold Power Input Connectors

CATALOG NO.	NUMBER OF ZONES (Max.)	AMPS (Max.) PER ZONE	DIMENSIONS IN INCH	
			X	Y
VC-5MPC	5	15	3.386	.689
VC-8MPC	8	15	3.386	.689
VC-12MPC	12	15	3.386	.689



VC-5MTC



VC-8MTC



VC-12MTC

### Mold Thermocouple Connectors

CATALOG NO.	NUMBER OF PINS	NUMBER OF ZONES (Max.)	DIMENSIONS IN INCH	
			X	Y
CKPTIC-1	5	1	N/A	1.180
VC-5MTC	10	5	3.268	1.260
VC-8MTC	16	8	4.055	1.260
VC-12MTC	24	12	5.118	1.260

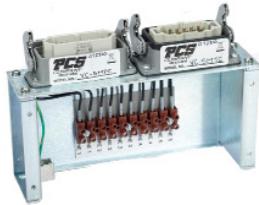
\*Ground wire must be connected to mold to ensure operator safety.

## Pre-Wired Terminal Mounting Boxes

When ordering combination mounting boxes, choose the item number and required quantity for the selected mainframe zones.



VC-2TB-TS



VC-5TB-TS



VC-8TB-TS



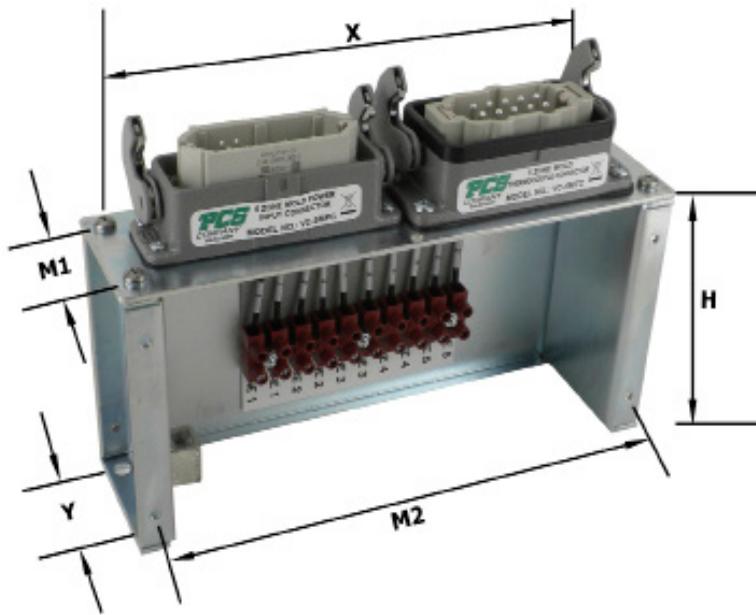
VC-12TB-TS

CATALOG NO.	MAINFRAME ZONES	QUANTITY REQUIRED	ADDITIONAL CATALOG NO.	ADDITIONAL QUANTITY REQUIRED
VC-2TB-TS	2	1		
VC-5TB-TS	5	1		
VC-8TB-TS	8	1		
VC-12TB-TS	12	1		
VC-8TB-TS	16	2		
VC-8TB-TS	20*	1	VC-12TB-TS	1
VC-12TB-TS	24	2		
VC-8TB-TS	28*	2	VC-12TB-TS	1
VC-8TB-TS	32*	1	VC-12TB-TS	2
VC-12TB-TS	36	3		
VC-8TB-TS	40*	2	VC-12TB-TS	2
VC-8TB-TS	44*	1	VC-12TB-TS	3
VC-12TB-TS	48	4		

\*When ordering 20, 28, 32, 40 and 44 zones, please note the additional items and quantities required.

## Pre-Wired Terminal Mounting Boxes

- Choose Prewired Terminal Mounting Boxes to save time and money during installation.
- Comes with all necessary connectors for easy set up.
- Service friendly maintenance.



M= Mounting screw spacing. Clearance for 1/4 SHCS.



VC-2TB-TS



VC-5TB-TS



VC-8TB-TS



VC-12TB-TS

CATALOG NO.	DIMENSIONS IN INCH					INCLUDES
	Y	X	H	M1	M2	
VC-2TB-TS	2.750	4.880	4.250	1.500	4.250	(2) CKPTIC-1
VC-5TB-TS	2.750	8.660	4.250	1.500	8.031	VC-5MPC, VC-5MTC
VC-8TB-TS	2.750	9.470	4.250	1.500	8.843	VC-8MPC, VC-8MTC
VC-12TB-TS	2.750	10.530	4.250	1.500	9.906	VC-12MPC, VC-12MTC

Comes with all necessary connectors installed and pre-wired to the terminal strip.

## Combination Terminal Mounting Boxes

Choose the Combination Terminal Mounting Box for its economical and rugged design.



VC-2TB



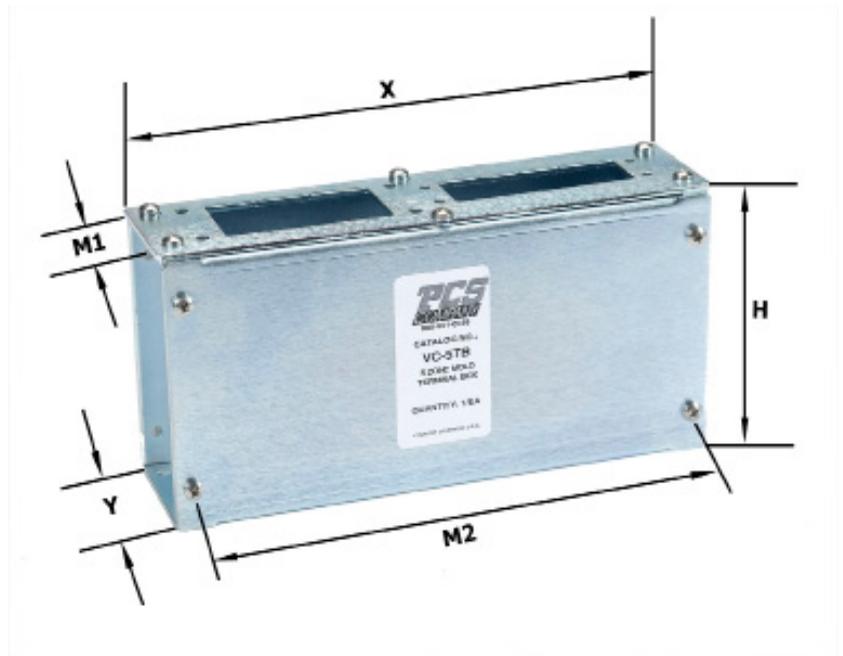
VC-5TB



VC-8TB



VC-12TB



M= Mounting screw spacing. Clearance for 1/4 SHCS.

CATALOG NO.	DIMENSIONS IN INCH					ACCEPTS
	Y	X	H	M1	M2	
VC-2TB	2.750	4.880	4.250	1.500	4.250	(2) CKPTIC-1
VC-5TB	2.750	8.660	4.250	1.500	8.031	VC-5MPC, VC-5MTC
VC-8TB	2.750	9.470	4.250	1.500	8.843	VC-8MPC, VC-8MTC
VC-12TB	2.750	10.530	4.250	1.500	9.906	VC-12MPC, VC-12MTC

## OEM Prewired Terminal Mounting Boxes



### **DESIGN FEATURES**

- TWO PIECE COVER
- FREE-STANDING CONSTRUCTION FOR EASY TERMINAL ACCESS
- CONVECTION COOLING HOLES
- WIRING DIAGRAMS (INSIDE COVER)
- 200°C TFE INSULATED WIRE



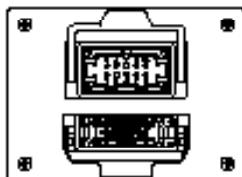
**PTC5WTB-TS**



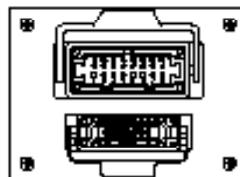
**PTC8WTB-TS**



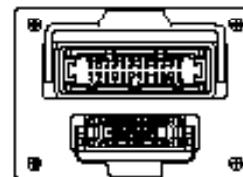
**PTC12WTB-TS**



**PTC5WTB-TS**  
PCS / DME  
Style

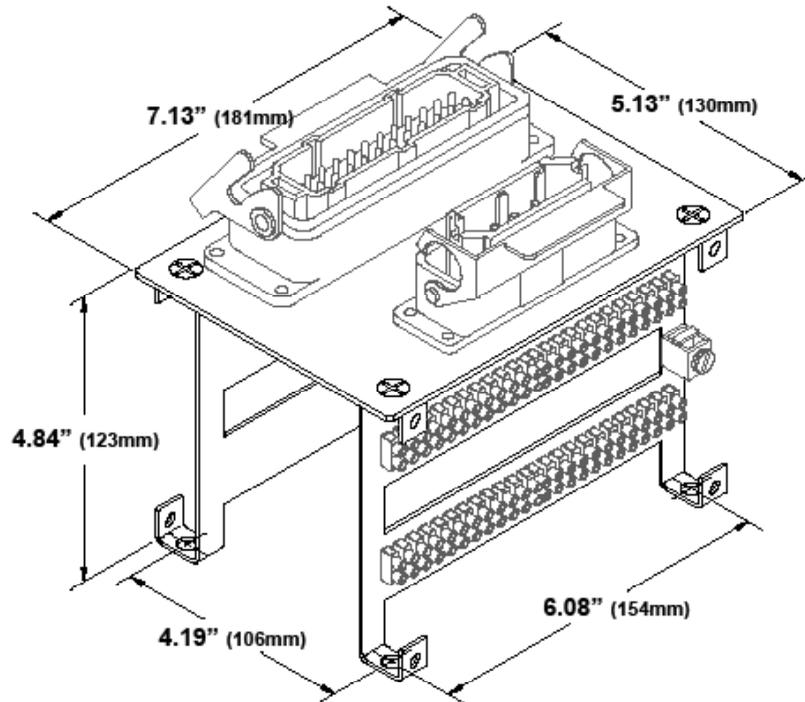


**PTC8WTB-TS**  
PCS / DME  
Style



**PTC12WTB-TS**  
PCS / DME  
Style

## OEM Prewired Terminal Mounting Boxes



**PTC12DWTB-TS**



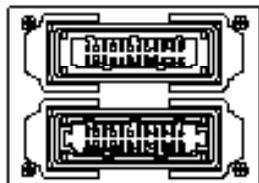
**PITC8WTB-TS**



**PITC12WTB-TS**

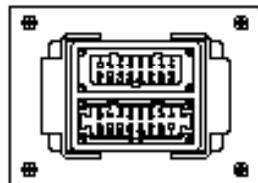


**PICH6WTB-TS**



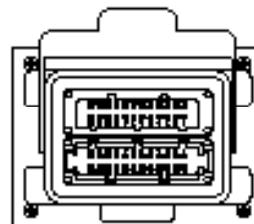
**PTC12DWTB-TS**

HBE24  
Double Latch Style



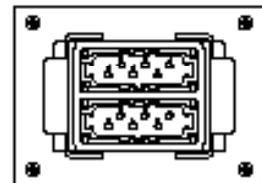
**PITC8WTB-TS**

Generic  
Style



**PITC12WTB-TS**

Mold Masters  
Style

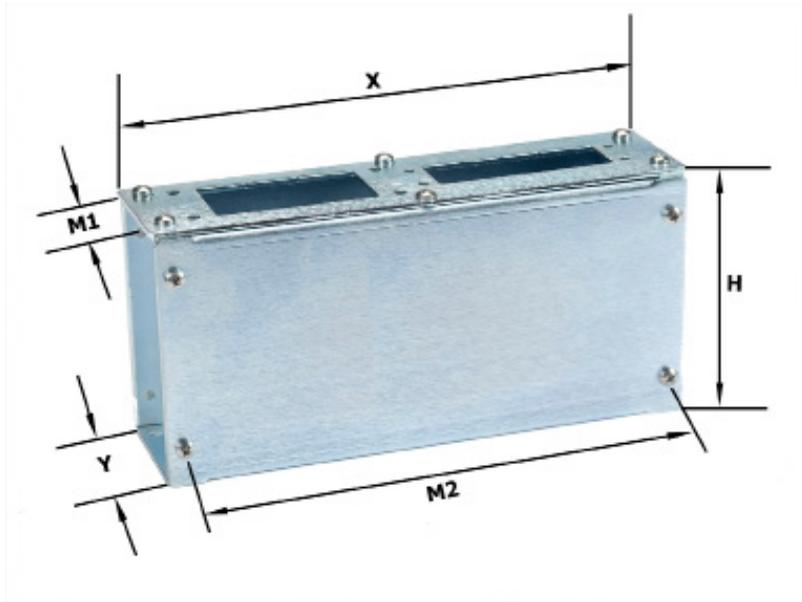


**PICH6WTB-TS**

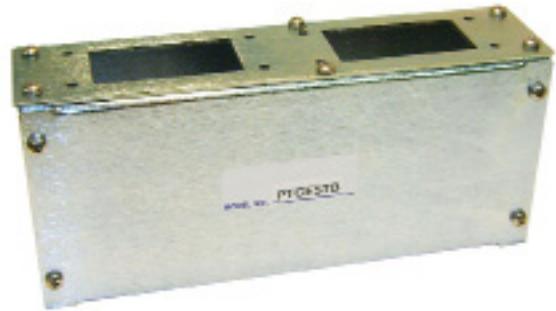
DME High  
Power Style

## OEM Combination Terminal Mounting Boxes

Choose the Combination Terminal Mounting Box for its economical and rugged design.



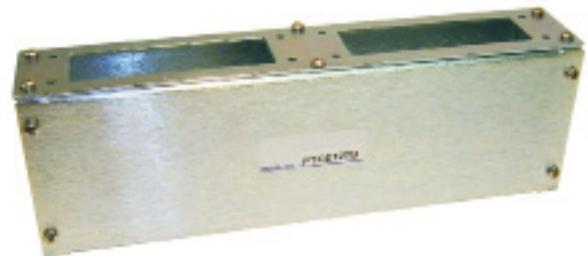
M= Mounting screw spacing. Clearance for 1/4 SHCS.



PTCE5TB



PTCE8TB



PTCE12TB

### OEM Mold End Blank Combination Terminal Mounting Boxes

CATALOG NO.	OEM STYLE	DIMENSIONS IN INCH					ACCEPTS
		Y	X	H	M1	M2	
PTCE5TB	HBE10 Double Latch Style	2.440	9.47	4.100	1.500	8.84	PICE5, MTCE5
PTCE8TB	HBE16 Double Latch Style	2.440	10.53	4.100	1.500	9.91	PICE8, MTCE8
PTCE12TB	HBE24 Double Latch Style	2.440	12.79	4.100	1.500	12.17	PICE12, MTCE12

## OEM Mold Power & Thermocouple Conversion Cables

### OEM Mold Power Conversion Cables

CATALOG NO.	OEM STYLE	# OF ZONES (Max.)	FROM 15 amp MAINFRAME(S)	TO DOUBLE LATCH MOLD END	LENGTH
MPCE5-10	HBE10 Double Latch to PCS/DME Style	5	5, 8, 12 Zone	PICE5	10 ft.
MPCE8-10	HBE16 Double Latch to PCS/DME Style	8	5, 8, 12 Zone	PICE8	10 ft.
MPCE12-10	HBE24 Double Latch to PCS/DME Style	12	5, 8, 12 Zone	PICE12	10 ft.
MPCE5-20	HBE10 Double Latch to PCS/DME Style	5	5, 8, 12 Zone	PICE5	20 ft.
MPCE8-20	HBE16 Double Latch to PCS/DME Style	8	5, 8, 12 Zone	PICE8	20 ft.
MPCE12-20	HBE24 Double Latch to PCS/DME Style	12	5, 8, 12 Zone	PICE12	20 ft.



### OEM Thermocouple Conversion Cables

CATALOG NO.	OEM STYLE	# OF ZONES (Max.)	FROM 15 amp MAINFRAME(S)	TO DOUBLE LATCH MOLD END	LENGTH
TCE5-10	HBE10 Double Latch to PCS/DME Style	5	5, 8, 12 Zone	MTCE5	10 ft.
TCE8-10	HBE16 Double Latch to PCS/DME Style	8	5, 8, 12 Zone	MTCE8	10 ft.
TCE12-10	HBE24 Double Latch to PCS/DME Style	12	5, 8, 12 Zone	MTCE12	10 ft.
TCE5-20	HBE10 Double Latch to PCS/DME Style	5	5, 8, 12 Zone	MTCE5	20 ft.
TCE8-20	HBE16 Double Latch to PCS/DME Style	8	5, 8, 12 Zone	MTCE8	20 ft.
TCE12-20	HBE24 Double Latch to PCS/DME Style	12	5, 8, 12 Zone	MTCE12	20 ft.



### OEM Split Combination Power & Thermocouple Cables

CATALOG NO.	OEM STYLE	# OF ZONES (Max.)	FROM 15 amp MAINFRAME(S)	TO DOUBLE LATCH MOLD END	LENGTH
PITC12-10YFE	Mold Masters Mold End to PCS/DME Style	12 power & 12 thermocouple	PCS Standard 5, 8, 12 Zone	PITC12	10 ft.
PITC12-20YFE	Mold Masters Mold End to PCS/DME Style	12 power & 12 thermocouple	PCS Standard 5, 8, 12 Zone	PITC12	20 ft.
PITC12-10YME	Mold Masters Mold End to PCS/DME Style	12 power & 12 thermocouple	From 15 Amp mainframe(s) using HBE / HAN 48 power & thermocouple connector	VC-12MPC & VC-12MTC	10 ft.
PITC12-20YME	Mold Masters Mold End to PCS/DME Style	12 power & 12 thermocouple	From 15 Amp mainframe(s) using HBE / HAN 48 power & thermocouple connector	VC-12MPC & VC-12MTC	20 ft.



### OEM Power & Thermocouple Cable

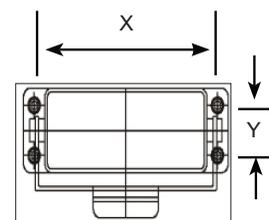
CATALOG NO.	OEM STYLE	# OF ZONES (Max.)	FROM 15 amp MAINFRAME(S)	TO DOUBLE LATCH MOLD END	LENGTH
PITC12-10	Mold Masters Style	12	12 Zone	PITC12	10 ft.
PITC12-20	Mold Masters Style	12	12 Zone	PITC12	20 ft.



\*Custom lengths and connectors available upon request.

## OEM Mold Connectors

Mold Power and Thermocouple input connectors are mounted on the mold to accept the appropriate cable. Mold Power Connectors are supplied with six inches of number 14 gauge wire leads and a ground wire.\*



PICE5



PICE8



PICE12

### OEM Mold Power Input Connectors

CATALOG NO.	OEM STYLE	NUMBER OF ZONES (Max.)	AMPS (Max.) PER ZONE	DIMENSIONS IN INCH	
				X	Y
PICE5	HBE10 Double Latch Style	5	15	3.86	1.260
PICE8	HBE16 Double Latch Style	8	15	3.86	1.260
PICE12	HBE24 Double Latch Style	12	15	3.86	1.260



### OEM High Performance Mold Power Input Connector

CATALOG NO.	OEM STYLE	NUMBER OF ZONES (Max.)	AMPS (Max.) PER ZONE	DIMENSIONS IN INCH	
				X	Y
PICH5	Mold Masters Style	5	30	4.88	3.12



MTCE5



MTCE8



MTCE12

### OEM Mold Thermocouple Connectors

CATALOG NO.	OEM STYLE	NUMBER OF ZONES (Max.)	NUMBER OF PINS	DIMENSIONS IN INCH	
				X	Y
MTCE5	HBE10 Double Latch Style	5	10	3.268	1.260
MTCE8	HBE16 Double Latch Style	8	16	4.055	1.260
MTCE12	HBE24 Double Latch Style	12	24	5.118	1.260



### OEM Mold Power & Thermocouple Connector

CATALOG NO.	OEM STYLE	NUMBER OF ZONES (Max.)	AMPS (Max.) PER ZONE	NUMBER OF PINS	DIMENSIONS IN INCH	
					X	Y
PITC12	Mold Masters Style	12 power & 12 thermocouple	15	2 x 24	5.827	2.756

\*Ground wire must be connected to mold to ensure operator safety.

## Replacement Parts



CATALOG NO.	ITEM DESCRIPTION
AC1512F	120v power cable connector



CATALOG NO.	ITEM DESCRIPTION
AC2024F	240v power input connector



CATALOG NO.	ITEM DESCRIPTION
CKPTM-1L	1 zone cable connector male with latch



CATALOG NO.	ITEM DESCRIPTION
CKPTF-1L	1 zone cable connector female with latch



CATALOG NO.	ITEM DESCRIPTION
CKF-312-G	Edge card connector



CATALOG NO.	ITEM DESCRIPTION
R144-002	Mainframe Rails



CATALOG NO.	ITEM DESCRIPTION
ABC-10	10 amp module fuse replacements (5 pack)



CATALOG NO.	ITEM DESCRIPTION
ABC-15	15 amp module fuse replacements (5 pack)



CATALOG NO.	ITEM DESCRIPTION
HWCC-1	T/C crimp connectors 18-22 AWG (30 pack)



CATALOG NO.	ITEM DESCRIPTION
HWCC-3	PWR crimp connectors 14-16 AWG (30 pack)

## Replacement Parts



CATALOG NO.	ITEM DESCRIPTION
CKPM-112-BG	Power cable frame end kit



CATALOG NO.	ITEM DESCRIPTION
CKPF-112-BG	Power cable mold end kit



CATALOG NO.	ITEM DESCRIPTION
CKTF-15-G	5 zone T/C cable mold end kit



CATALOG NO.	ITEM DESCRIPTION
CKPTM-1	1 zone cable connector male without latch



CATALOG NO.	ITEM DESCRIPTION
CKPTIC-1	1 zone 10 Amp mold power & T/C connector



CATALOG NO.	ITEM DESCRIPTION
CKTF-18-G	8 zone T/C cable mold end kit



CATALOG NO.	ITEM DESCRIPTION
CKTF-112-G	12 zone T/C cable mold end kit



CATALOG NO.	ITEM DESCRIPTION
CKTF-112-AG	T/C cables frame end kit



CATALOG NO.	ITEM DESCRIPTION
CKPTF-1	1 zone cable connector female without latch



CATALOG NO.	ITEM DESCRIPTION
CKPTOC1	1 zone 10 amp mainframe power & T/C connector

## Replacement Parts & Accessories



CATALOG NO.	ITEM DESCRIPTION
PCT1000	Crimp tool



CATALOG NO.	ITEM DESCRIPTION
PET0001	Pin extraction tool



CATALOG NO.	ITEM DESCRIPTION
R172-002	White edge card contacts (20 pack)

### Step Down Transformer Kit

PCS Transformer Kits are pre-wired and include an enclosed transformer (3-phase, 480 VAC input, 240 VAC output) with adjustable transformer primary voltage taps, one 10-foot cable for AC power-in (no connector), one 6-foot cable for mainframe (AC input), one fused safety switch, two extra fuses, floor stand, and all mounting brackets and required hardware.

Product not shown  
\*Floor Stand Included

CATALOG NO.	ITEM DESCRIPTION
TK61AG*	6 KVA Transformer Kit
TK91AG*	9 KVA Transformer Kit
TK151AG*	15 KVA Transformer Kit
TK301AG*	30 KVA Transformer Kit



CATALOG NO.	ITEM DESCRIPTION
PIN0114	Male pin for power connector (30 pack)



CATALOG NO.	ITEM DESCRIPTION
R144-017	T/C ferrules (50 pack)



CATALOG NO.	ITEM DESCRIPTION
VC-10BP	Mainframe blank panel

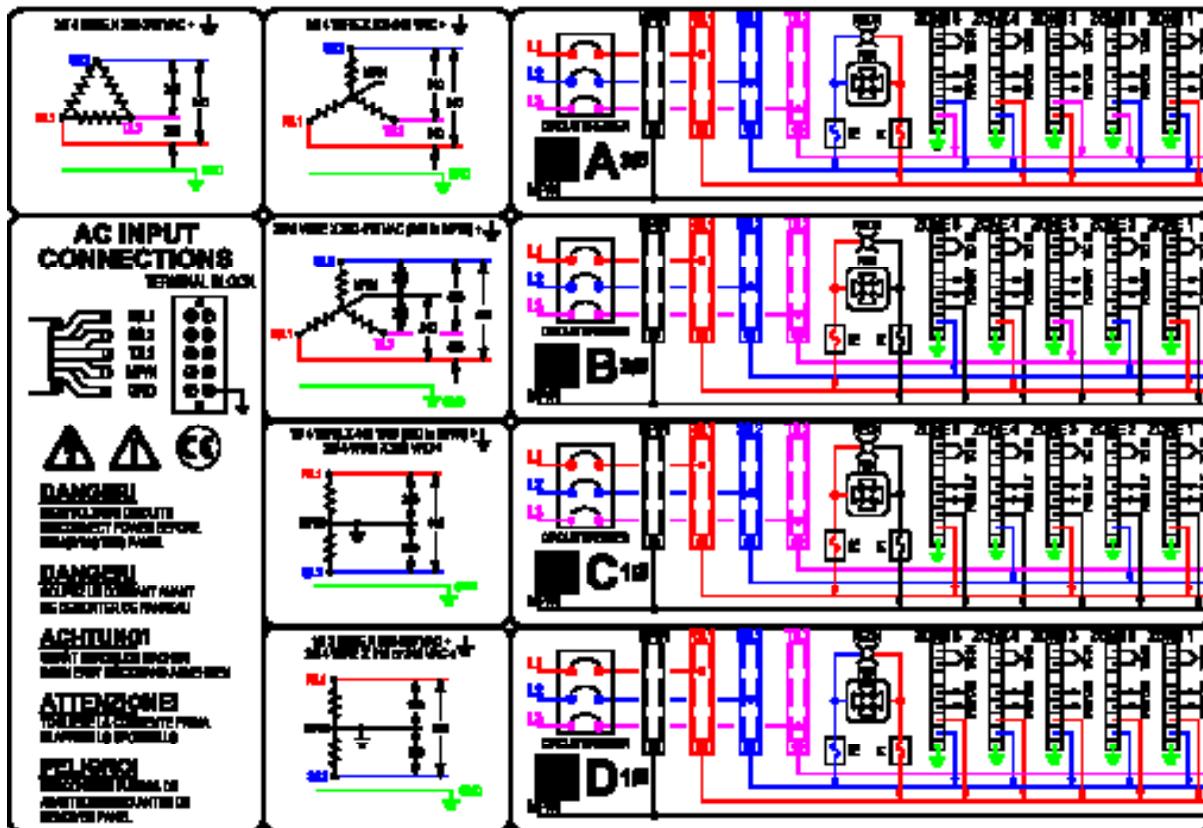


CATALOG NO.	ITEM DESCRIPTION
VC-FS	Floor Stand (Mainframe not included)

Assembly and mainframe mounting hardware included. Stand is made from heavy gauge steel and includes locking casters (400lb. rating).

## Mainframe Wiring Diagram

# MAINFRAME INPUT WIRING OPTIONS



### **A** NORTH AMERICAN STANDARD 3Ø 4 WIRE; 208-240 VAC

**UNLESS OTHERWISE SPECIFIED MAINFRAMES ARE SUPPLIED WIRED IN THIS 208-240 VAC 3Ø CONFIGURATION**

As detailed in diagram "A" above each control zone is powered by the voltage developed across one of the three phases R/L1, S/L2 and T/L3 (MPN is not used). The zone input is staggered to balance the power system: Zone 1 to L1 & L2, Zone 2 to L2 & L3, Zone 3 to L3 & L1, Zone 4 to L1 & L2 and repeats as such.

### **B** EUROPE / ASIA STANDARD 3Ø 5 WIRE; 380-415 VAC (240 to MPN)

**WARNING:** The line to line voltages in this system are 380-415 VAC. The 240 VAC control modules and mainframe internal components will be **SEVERELY DAMAGED** if connected to this high voltage!

As detailed in diagram "B" above each control zone is powered by the 240 volts developed across one of the three phases **AND** MPN (neutral): R/L1 and MPN, S/L2 and MPN, T/L3 and MPN.

The zone input is staggered to balance the power system: Zone 1 to L1 & MPN, Zone 2 to L2 & MPN, Zone 3 to L3 & MPN, Zone 4 to L1 & MPN and repeats as such.

**REWIRING THE MAINFRAME** from one power system to another is easy and requires no special tools like crimp applicators: 1) Carefully cut the wire free off of the zone input wiring bundles (cover bundles), 2) Disconnect all of the quick connect terminals from the R/L1, S/L2, T/L3 and MPN (neutral) distribution strips, 3) Reconnect each zone input wiring to the proper brass distribution strip as detailed above.

### **C** 1Ø 4 WIRE; 440 VAC (220 to MPN) \*OR\* 2Ø 4 WIRE; 220 VAC

**WARNING:** The line to line voltage in this system is 440 VAC.

The 240 VAC control modules and mainframe internal components will be **SEVERELY DAMAGED** if connected to this high voltage! As detailed in diagram "C" above each control zone is powered by the 220 volts developed across one of the two phases **AND** MPN (neutral): R/L1 and MPN and S/L2 and MPN.

The zone input is staggered to balance the power system: Zone 1 to L1 & MPN, Zone 2 to L2 & MPN, Zone 3 to L1 & MPN, Zone 4 to L2 & MPN and repeats as such.

### **D** NORTH AMERICAN STANDARD 1Ø 3 WIRE; 208-240 VAC MAY BE USED ON 2Ø 4 WIRE 110 or 240 VAC

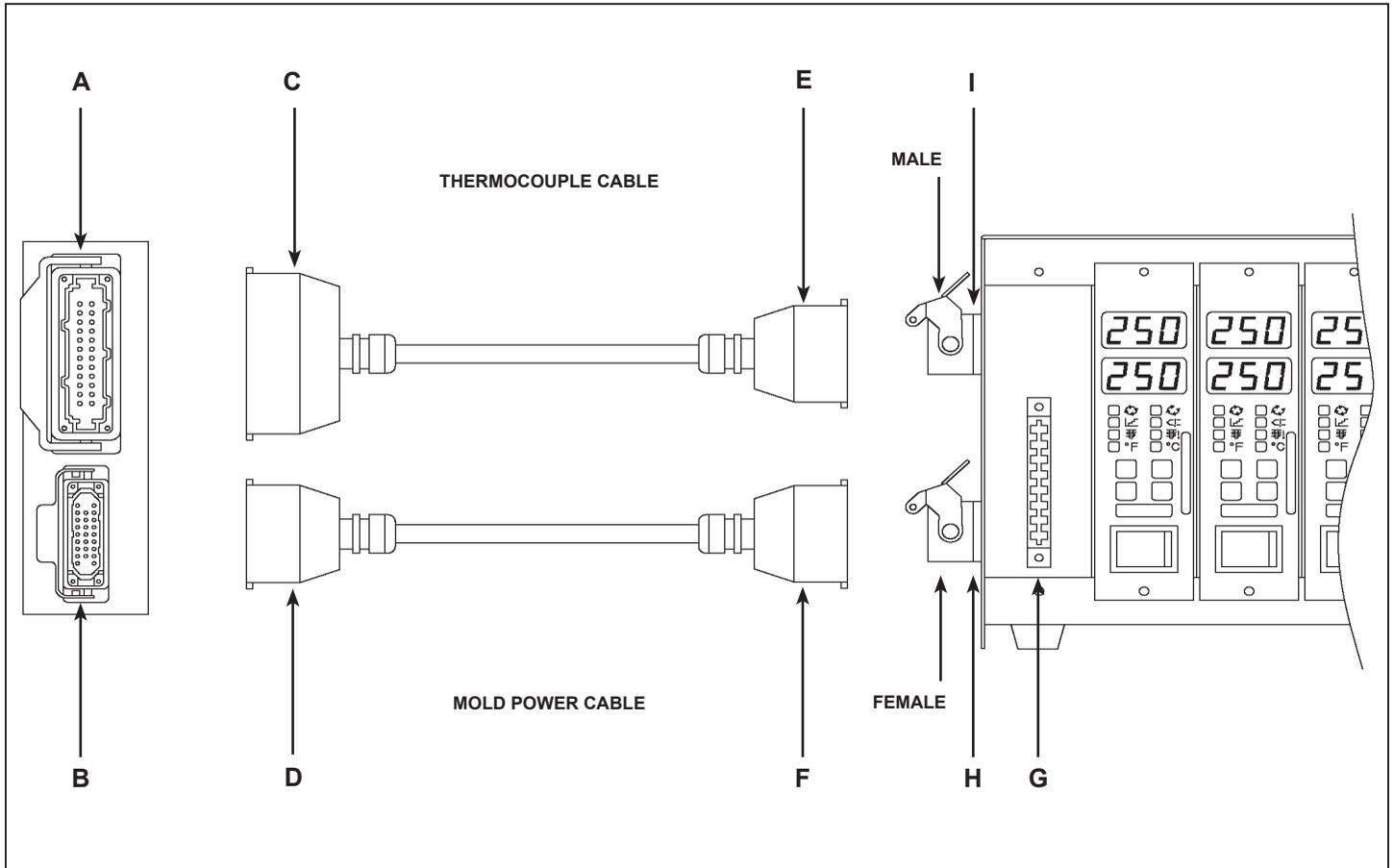
**This is the most common 1Ø power system in the United States.**

As detailed in diagram "D" above each control zone is powered by the 240 volts developed across the two phases R/L1 and S/L2:

Zone 1 to L1 & L2, Zone 2 to L1 & L2 and repeats as such. **This power system will supply 120 VAC**, if required, for use with a 120 VAC mainframe and control modules. In such a case (unless purchased as a 120V mainframe) the mainframe control zone input wiring must be changed so that the 120 VAC for each control zone is developed across one of the two phases **AND** MPN (neutral) and staggered to balance the power system: Zone 1 to L1 & MPN, Zone 2 to L2 & MPN, Zone 3 to L1 & MPN and repeats as such.

**WARNING: DISCONNECT ALL POWER BEFORE SERVICE!**

## Replacement Parts Diagram



REFERENCE LETTER	DESCRIPTION	CATALOG NO.
A	Mold Thermocouple Output Connectors	See pg. XX
B	Mold Power Input Connectors	See pg. XX
C	Mold End Kit for 5-Zone Thermocouple cable	CKTF-15-G
	Mold End Kit for 8-Zone Thermocouple cable	CKTF-18-G
	Mold End Kit for 12-Zone Thermocouple cable	CKTF-112-G
D	Mold End Kit for all 15 Amp Power cables	CKPF-112-BG
E	Frame End Kit for all Thermocouple cables	CKTF-112-AG
F	Frame End Kit for all 15 Amp Power cables	CKPM-112-BG
G	Edge Card Kit for all mainframe PC Boards (10, 15, or 30 Amp)	CKF-312-G
H	Power output kit for all 15 Amp mainframes	CKPF-212-BG
I	Thermocouple input kit for all mainframes	CKTM-212-AG

## Visions 3000/2.0 Controller System

The Visions 3000/2.0 Control System is an advanced and affordable Hot Runner Temperature Controller designed for ease of use, reliability and precise temperature control. The Visions 3000/2.0 offers the flexibility to efficiently and economically operate in smaller single unit environments as well as centralized manufacturing facilities with sophisticated high cavitation processes.

In today's demanding environment, the molding industry requires the capabilities of the ATC (Adaptive Thermal Control) self-tuning algorithm and powerful diagnostic (Power Temperature Comparator) features, which provides invaluable insight into the operation of the mold.



The Visions 3000/2.0 temperature control system sets an industry standard with its proven robust design, precise temperature control, sophisticated features, ease of operation, dependability, modular design, flexibility and scalability of size.

Visions 3000/2.0 software incorporates many exclusive and intuitive features which allows superior operation and control over a wide range of molding applications. The Visions 3000/2.0 software also provides easy access to a variety of informational and diagnostic features, start up functions, adjustable alarm limits, boost, standby, zone slaving, password protection, wiring diagnostics and one-way and two-way communications, to mention just a few.

## Visions 3000/2.0 Controller System Features

- **Affordability**

The Visions 3000/2.0 incorporates a wide variety of features at an economical price.

- **ATC Control Technology**

Adaptive Thermal Control technology utilizes an advanced algorithm which is adaptable to different molding environments for precise temperature control.

- **Boost**

The boost function is user selectable from the controller display or it can be automatic via peripheral interface. Customized or standard adjustable power group capabilities.

- **Communications**

Visions 3000/2.0 communication software allows sophisticated two-way communication capabilities by ethernet or discrete protocol. Remote devices can operate in either a supervisory function or as a command center.

- **Ease of use**

Turn the system on and enter set points and Visions 3000/2.0 intelligent start up function will do the rest. If any zone does not reach the desired set point, the system will alarm indicating the deficient zone.

- **Global Editing Feature**

Control set points and boost individually or grouped.

- **Large Color Touch Screen**

The visibility of the LCD screen is suitable for any environment.

- **Multilingual**

Visions 3000/2.0 can support English, Spanish, Danish, German and Italian. Other languages optional.

- **Power Temperature Comparator**

A diagnostic feature which displays actual power and temperature versus time.

- **Durable**

The Visions 3000/2.0 unit is manufactured to withstand rigorous industrial environments.

- **Safe Mode**

Allows the system to run at a lower temperature if in idle, for a short period of time.

- **Security**

Three levels of security to protect the system from tampering.

- **Service**

Cards can be changed easily with no interruption, making repairs quick and simple.

- **Slaving**

When one or more zones do not have thermocouple feedback, they can be linked to zones with similar characteristics.

- **Soft Start**

An automatic feature which bakes moisture out of the tool by slowly bringing up the temperature of the mold then supplying power until the measured value is within the proportional band for each zone.

- **System Alarm**

The system will alert the technician if errors occur within the molding operation.

- **Tool Database**

Storage capacity of 100 or more toolsets.

- **Maximum Zone Capacity**

Up to 256 zones of control

## Visions 3000/2.0 Controller System Features

### • Self Diagnostics

The Visions 3000/2.0 Tool Diagnostics Suite performs a full set of functional tests to determine the condition of the mold, controller and machine operation.

### • Tool Diagnostics & Validation

Troubleshoots new or existing tools, checking for faults such as:

- Swapped heater or thermocouple wires. If one is found, the controller indicates the affected zone.
- Heater power monitoring (heater amperage and/or wattage) to detect current leakage
- Heater resistance monitoring to predict heater failure.
- Thermocouple open, short, reversed, etc.
- Measures resistance of each heater for failure analysis.

### • Machine Interface

Visions 3000/2.0 can take a cyclical or constant input from the machine and tool while in production and trigger a shut down if operations cease after a selectable period of time.

### • Visual Diagnostics

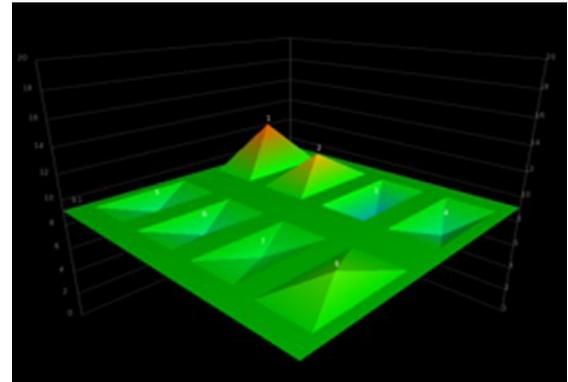
LED's are visible on the front control panel monitoring CPU communications, fuse condition and output activity of each zone.

### • Surface Graphs

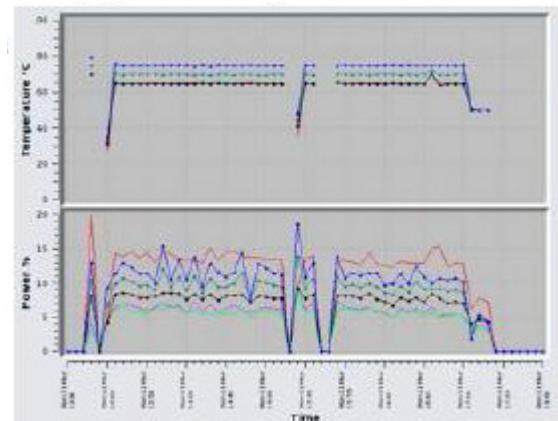
Surface Graphs provide immediate insight into the operation of all tool zones.

### • Trend graphs

Provides a scalable display of the historic values for a particular zone.



Trend Chart



Trend Graph

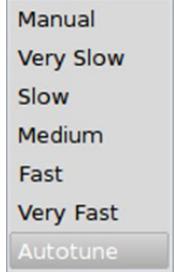


Temperature Zone Display

## Visions 3000/2.0 Controller System Enhanced Features

### • Individual Heater Auto P.I.D Tuning:

The Visions 3000/2.0 has enhanced the ability to fine tune the most troublesome of molds. Under normal operations, tuning is carried out during the warm up process, individually tuning each heater to control within 0.5° F of set point. The Auto Tune is carried out automatically each time the controller is turned on. Incorrect P.I.D. tuning is the main reason for inconsistent temperature control. For troublesome tools, auto tuning can be turned off allowing the operator to select from a range of 5 different settings which can fine tune the P.I.D. operating to match the tool.



### • Individual Heater Alarm Tolerance Settings:

Heaters can be allocated individual settings, to prevent global alarm settings being triggered by minority, problematic thermocouples. Each heater/thermocouple combination has its own trigger point and values assigned to operate independently.

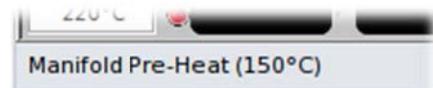


### • Individual Heater Power Consumption Monitoring:

All Cavity heaters power consumption is constantly and individually monitored. Any increase in power demand is the first sign of a developing problem and early detection is vital in preventing avoidable scrap and tool down time in the machine.

### • Programmable Manifold Pre-heat Start Up Groups:

The user has the ability to define the start up sequence of the manifold heaters. This is useful for tools with a large number of heaters that exceed the maximum current available if ramped together and provides the means to program the specific start up recommendations of the hot runner manufacturer, automatically balancing the hot runner during the critical warm up phase.

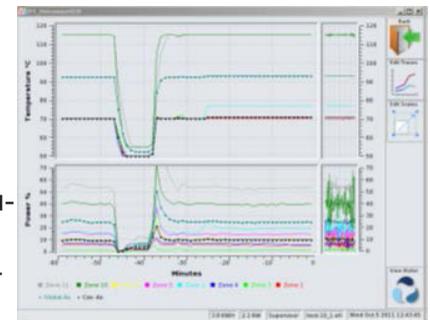


### • 12 Months of Fully Downloadable Production History, Alarm Logs & Graphs:

#### Event Log (all events) 2013-05-01

```
Wed May 1 2013 08:28:50: Default User logged on: "Supervisor"
Wed May 1 2013 08:28:52: Initialising Controller Hardware
Wed May 1 2013 08:28:52: Initialising Relay Interface (Relay Open)
Wed May 1 2013 08:28:53: Hotrunner controller found - communications are up.
Wed May 1 2013 10:08:31: Entering Monitor-Mode - starting controller. User: "Sup"
Wed May 1 2013 10:08:31: Sending setup "test.eff" to controller.
Wed May 1 2013 10:08:32: Entering Run-Mode (No Manifold Preheat). Starting c
Wed May 1 2013 10:09:27: Leaving Run-Mode - entering Monitor-Mode. User: "Su
Wed May 1 2013 10:09:29: Leaving Monitor-Mode - stopping controller. User: "Su
Wed May 1 2013 10:10:05: Setup file "Settings@Cavities@Manifolds.eff" saved.
Wed May 1 2013 10:10:12: Setup Changed: "Number Of Manifolds: 0"
Wed May 1 2013 10:10:14: Setup file "8Cavities@Manifolds.eff" saved.
Wed May 1 2013 10:10:17: Setup Changed: "Number Of Cavities: 8"
Wed May 1 2013 10:10:19: Setup file "8Cavities@Manifolds.eff" saved.
Wed May 1 2013 10:10:40: Setup file "Settings@Cavities@Manifolds.eff" saved.
```

All production data is automatically stored for a period of 12 months. Data includes, individual heater power usage and temperature during the production cycle, on a second by second basis. All initial set-up settings, user and set point changes made during production, Alarm activations and errors. Water flow (gallons/liters per minute) and water temperature (F° & C°).



Tool diagnostic reports and set up files. All data is date and time stamped and viewable from the Visions 3000/2.0 controller screen or downloadable to a PC or Laptop. Set up data is transferable between Visions 3000/2.0 controllers. Data cannot be deleted by the user and is password protected.



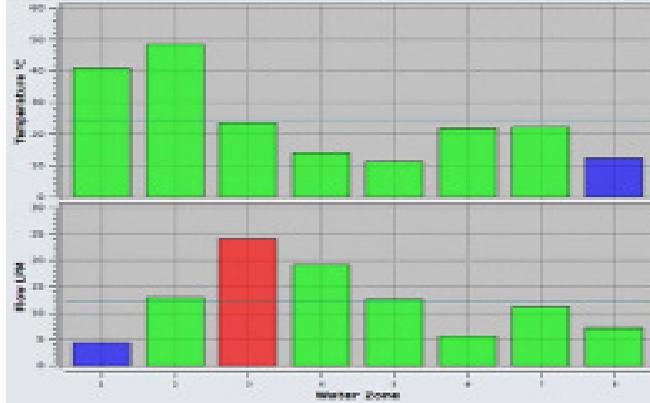
### • USB, Ethernet & Wi-Fi for download, upload & real time off site monitoring:

All data can be downloaded via USB to PC or Laptop for back up and viewing. The data can be viewed as a text file, spread sheet or in graph format, allowing for easy distribution of information, internally or to other group. Real time off site monitoring and ITC monitoring can be implemented via the Ethernet/Wi-Fi facility. This feature is particularly valuable for directly supporting International customers.

## Visions 3000/2.0 Controller System Enhanced Features

### • Real Time Water Flow Monitoring & Alarms (optional):

Real Time water flow and temperature monitoring with warning alarms can now be automated via the Visions 3000/2.0 controller.



Flow sensors are precisely installed in the PCS Smart Manifold with an interface module added to the Visions 3000/2.0 control. Any critical drop in the water flow rate will trigger a safety response from the Visions 3000/2.0 controller. If so setup, power can be cut to the tool heaters, a machine stop trigger activated and machine alarm activated. No water, no power! The water data will also show trend changes and gradual flow

reduction which is particularly useful for maintenance to monitor the condition of the water filters. Multi channel water mapping of the tool will provide significant information and production

- Open T/C
- Reversed T/C
- Temperature Over/Under
- Open Flow-Sensor
- Flow-rate Over/Under

benefits. All water data and alarm activations are recorded in the downloadable data and graphs history database.

### • Minimum Cavity Set Point Temperature:

It's bad practice to turn off unused zones in any mold, this creates cold spots which can effect the balance and flow of material within the system. It's much better to enter a low temperature that keeps the tool balanced, in a manner which won't produce parts in any zones. The minimum set point option allows the supervisor to enter the minimum acceptable temperature, normally around 240° F (depending on the type of material). This will prevent the operator from turning the unused zones off, in its place they will have to enter a temperature instead of turning them off.

### • Saved & Downloadable Diagnostic Reports:

The tool diagnostic function is a very important facility. Not only for diagnosing tool problems, but as a means of tracking the performance and reliability of the heaters & thermocouples over time. Downloadable diagnostic reports allow the tool room to run comparison checks against previous service and repairs data to maintain a contemporaneous record of the tools history. The diagnostic reports provide useful evidence and can be submitted to the tool maker or hot runner manufacturer during quality disputes and tool trials prior to delivery.

1	-> 1 Up; 25 Sec	312 Ω	28°C
2	-> 2 Up; 20 Sec	370 Ω	29°C
3	-> 3 Up; 18 Sec	358 Ω	29°C
4	-> 5 Up; 22 Sec	367 Ω	30°C
5	-> 4 Up; 22 Sec	398 Ω	29°C
6	-> 6 Up; 21 Sec	319 Ω	31°C
7	-> 7 Up; 22 Sec	380 Ω	32°C
8	-> 8 Up; 17 Sec	68 Ω	32°C
9	Unknown	45 Ω	20°C

### • Improved Diagnostic Graphs for Power, Temperature & Water Interrogation:

The diagnostic trend and surface graphs have been improved to provide greater detail while presented in a simpler form. Many of the functions have been automated making them quick and easy to use and under-stand. The information provided is much clearer and more detailed, while being less cluttered. Water flow functions have been added to the suite of graphs, providing detailed analysis of both flow rate and temperature. A time line function has been introduced to the graphs to enable the production history to be searched for by specific times and dates during the previous 12 months.

Enter the new times for the history graph

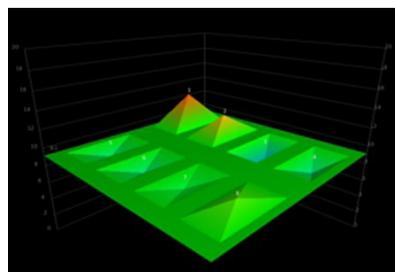
Start Date

Navigate to the correct calendar month and select a day

< March > < 2013 >

Sun	Mon	Tue	Wed	Thu	Fri	Sat
24	25	26	27	28	1	2
3	4	5	6	7	8	9
10	11	12	13	14	15	16
17	18	19	20	21	22	23
24	25	26	27	28	29	30
31	1	2	3	4	5	6

Back Accept



### • Industrial Grade Color Touch Screen Interface:

The introduction of the Linux operating system has presented the opportunity to maximize the potential of the touch screen interface, and fully utilizing all the benefits and advantages of touch screen technology. Like previous Visions 3000/2.0 systems we utilize 4mm safety glass as screen protection so the unit integrity is not compromised by the environment.



## Visions 3000/2.0 Controller System WaterFlo/Smart Manifold Option



The Visions 3000/2.0 Controller System is compatible  
with the WaterFlo/Smart Manifold Option



## Visions 3000/2.0 Controller System WaterFlo/Smart Manifold Option

### Why Water Flow Monitoring & Hot Runner Controls In One Package ?

It just makes sense!

For the first time PCS offers Injection Molders an affordable solution for the precise monitoring of flow rate and temperature within each channel of a tools cooling system combined with VISIONS 3000 Hot Runner Temperature Controller.

The integration of Smart Manifold with the VISIONS 3000 Hot Runner Control, provides insight into the molding process far beyond what can be derived from the individual systems.

- All Hot Runner & Water Cooling information is displayed together.  
"Cavities (Gray)" "Manifolds (Red)" "Water (Blue)"
- The system provides precise data for temperature and flow rate of each water channel. (+/-1.5%)
- System can also be configured to monitor the main water input and output pressure.
- By bringing this information together in one place, the linkage of how events in one system affect the behavior of the other can be easily recognized.
- Reduces back and forth time trying to figure out what the problem is and how to best to solve it.
- The ability to see how a change in one cooling channel affects hot runner heating in unassociated areas of the tool.
- The two systems together as a package can greatly improve the efficiency of the molding cycle.
- Improves consistency in quality and deformation stability to a much higher level.
- Provides accurate up to the minute data.
- More effectively protects the mold from catastrophic failures, by alarming if any area is suspect. The VISIONS 3000 has several alarm options ranging from screen notification to molding machine shut down.
- Often overlooked by many molders; the efficiency of each cooling circuit is critical to a stable molding process and the production of high quality, dimensionally stable parts.
- The VISIONS 3000 stores in one place, one year of step by step historical data for each zone of both cooling and hot runner heating operations. This invaluable information is date & time stamped for future reference. There is no more guessing as to what transpired and who did it.
- Tool setting for both the Hot Runner & Cooling Systems can be stored on the VISIONS 3000 database and called up the next time the tool is set-up. The database can store in excess of 100 tool sets.
- Like all VISIONS 3000 systems, the Smart Manifold is a robust unit which can withstand the rigors of industrial environments.



The Smart Manifold has been meticulous engineered and designed to provide exceptional accuracy. This is only possible by the exclusive design and exacting machining of the manifold extrusion which allow for proper placement of the advanced vortex sensors.

- The Smart Manifold works on the Bernoulli principal, meaning there are no moving parts to wear out, which equates to a long service life while also allowing for operation with heavily contaminated water.
- Sensor placement within the Smart Manifold have been precisely engineered for maximum temperature and flow accuracy.
- The advanced sensors are retained by a simple clip.



## Visions 3000/2.0 Controller System WaterFlo/Smart Manifold Option

The PCS Intelligent Water Flow Monitoring System can protect your mold, improve quality while also improving cycle time. This is done by quickly identifying cooling problems and alerting to various common cooling channel problems such as:

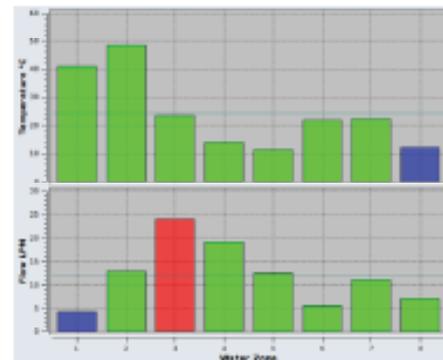
- No or reduced water flow from the water chiller/heater
- Blocked waterways on a cooling circuit by circuit basis
- Reduction in system operating pressure
- Scale / rust build up
- Inconspicuous / minor leaks
- Incorrect setting of the water chiller / heater
- Faulty water chiller / heater operation
- Incorrect piping



Often overlooked is the importance of historical data. With the PCS system, information is stored for one year, is date and time stamped for tractability. Recording historical data means a performance log for each channel in the water cooling system is stored in the systems memory, allowing the user to track channel by channel performance and identify problems. This Data can be downloaded onto a USB stick or via Ethernet connection.

More importantly historical information provides operational insights not normally available to the user. By displaying data in a graphic format, the user can easily spot trends in deteriorating performance for any channel.

Event Log (all events) 2013-05-01	
Wed May 1 2013 08:28:50	: Default User logged on: 'Supervisor'
Wed May 1 2013 08:28:52	: Initialising Controller Hardware
Wed May 1 2013 08:28:52	: Initialising Relay Interface (Relay Open)
Wed May 1 2013 08:28:53	: Hotrunner controller found: Communications are up.
Wed May 1 2013 10:08:31	: Entering Monitor-Mode - starting controller. User:'Sup'
Wed May 1 2013 10:08:31	: Sending setup 'test.aff' to controller.
Wed May 1 2013 10:08:32	: Entering Run-Mode (No Manifold Preheat). Starting co
Wed May 1 2013 10:09:27	: Leaving Run-Mode - entering Monitor-Mode. User:'Sup'
Wed May 1 2013 10:09:29	: Leaving Monitor-Mode - stopping controller. User:'Sup'
Wed May 1 2013 10:10:05	: Setup file 'Settings/8Cavities0Manifolds.aff' saved.
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Wed May 1 2013 10:10:14	: Setup file '8Cavities0Manifolds.aff' saved.
Wed May 1 2013 10:10:17	: Setup Changed: 'Number Of Cavities: 8'
Wed May 1 2013 10:10:19	: Setup file '8Cavities0Manifolds.aff' saved.
Wed May 1 2013 10:10:40	: Setup file 'Settings/8Cavities0Manifolds.aff' saved.
Wed May 1 2013 10:10:44	: Entering Monitor-Mode - starting controller. User:'Sup'



### Tool Validation:

The tool validation function of the VISIONS 3000 can provide documentation certifying the condition of the tools hot runner & cooling systems prior to installation in the molding press. Without proper Tool Validation the molder can only hope there are no problems with all cooling and hot runner zones. Until now it has been both difficult and/or very expensive to measure actual flow rate and temperature for each cooling channel in the mold. Now with the VISIONS 3000 and the Smart Manifold you have the ability to read actual flow & temperature elements. With the VISIONS 3000 both the tools hot runner and cooling system can be fully validated and results recorded to establish a base line before the tool is put into production. You now have the ability to compare known actual base line data with actual in-process performance, thereby fully understand tool operation.

Now the VISIONS 3000 with the optional Smart Manifold, allows the user to bring all processes elements (Molding Machine, Hot Runner Control & Mold Cooling System) to the light of day, by provide actual feedback on the tools operation, allowing for intelligent decision making.

As any good process engineer will testify, it is not what the machine is told to do that is important; it is what the machine is actually doing that matters.

## Visions 3000/2.0 Controller System WaterFlo/Smart Manifold Option

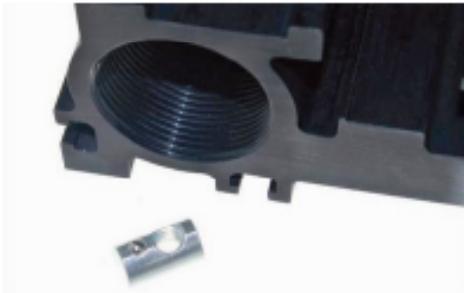
### Hardware:

#### SMART MANIFOLD:

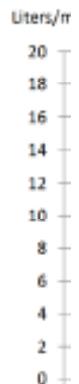
The intelligent design of the *Smart Manifold* allow for the sensors to be located within the Manifold. This produces a slim line unit with a small footprint. The design also provides protection for the sensors by keeping them enclosed within the manifold assembly.

The *Smart Manifolds* are manufactured from custom aluminum extrusions which are black anodized to resist corrosion. These extrusions are designed to specifically produce a precise linear flow path for each sensor. With meticulous attention to detail the sensors locations are positioned to provide accurate measurement.

The manifolds can be mounted on machine platens or the mold with "roll-in" T-nuts which fit in integrated extruded slots, which are located on two faces of the extrusion. The compact slim line design of the manifold enables it to be mounted in the smallest space possible next to the machine, on platens or on the mold, keeping the pipe runs to the absolute minimum.



The *Smart Manifold* has 1-1/2" ports on both ends of the manifold to accommodate main water "in/out" flow. This allows maximum flexibility when connecting the water supply. There are 1/2" ports for the individual channels for both "in" and "return" lines



#### SENSOR:



The *Smart Manifold* is equipped with very compact sensors that are capable of reading both flow rate & temperature. The sensor is based on the vortex flow measurement principal, which uses a bluff body in the middle of the flow path to create a small eddy current (vortices) and the pressure of this current is measured to determine the flow through a given cross sectional area.

The sensors have no moving parts, this combined with a large flow path, make them ideally suited to mold cooling, even when using heavily contaminated water.

The sensors are integrated directly into the manifold, keeping size to a minimum while protecting them from damage.

Sensors are available with two flow ranges to suit the application (4 gpm/15 lpm & 10 gpm/40 lpm). Sensors are held in place with a simple clip arrangement which makes replacement effortless therefore keeping maintenance very simple.

Sensors are also available which will read out the main system water in-put and out-put pressure, allowing for up to the minute and historical review.

#### INTERFACE MODULE:

The system is equipped with a interface module which is mounted on the VISIONS 3000 system. The interface module allows multiple manifolds to be daisy-chained together, to seamlessly monitored the system and facilitate true "plug and play" with a simple connection. The interface module allow for the user to easily add additional *Smart Manifolds* at any time.



## Visions 3000/2.0 Controller System WaterFlo/Smart Manifold Option

### Technical Specifications:

Smart Manifold	
Manifold Feed	1-1/2" NPT
Manifold Ports	1/2" NPT
Number of Ports	4/8/12 Standard (other sizes on request)
Valves (optional)	Color coded ball valves per channel (optional)
Operating Temperature (max)	32° F - 195° F (0° - 90° C)
Operating Pressure (max)	340 PSI
Temperature Sensing	Per Channel (optional)
Flow Sensing	Per Channel (optional)
Temperature Sensing Main Inlet	Yes (optional)
Power Supply	12 - 24 Vdc

Sensor	
Sensor Type	Vertex
Range (Flow)	Series 1 = 4 gpm/min (15 litres/min) Series 2 = 10 gpm/min (40 litres/min)
Accuracy (Flow)	1.5% full scale
Range (Temperature)	32° - 195° F (0° - 90° C)
Resolution (Temperature)	5°
Accuracy (Temperature)	+/- 1.5% full scale
Sensor Signal	+/- 0.5V - 3.5Vdc
Output Signal	Voltage
Response Time	< 1 sec.
Power Supply	5 Vdc
Max. Pressure	200 PSI @ 180° F

Item #	Item Description
WT-2004-1	Water Flow - Smart Manifold - 4 Channel - 4 gpm
WT-2004-2	Water Flow - Smart Manifold - 4 Channel - 10 gpm
WT-2008-1	Water Flow - Smart Manifold - 8 Channel - 4 gpm
WT-2008-2	Water Flow - Smart Manifold - 8 Channel - 10 gpm
WT-2012-1	Water Flow - Smart Manifold - 12 Channel - 4 gpm
WT-2012-2	Water Flow - Smart Manifold - 12 Channel - 10 gpm
WT-INT	Water Flow - Interface
WT-KPS	Water Flow - In/Out Pressure Option